

dup Oct. 31

Work Order ID 92459

92459

Page 1

October-30-12 8:04:56 AM

Item ID: D139-799-029

Accept

N9000040100

Setup Start *NS1*

Revision ID: ~~PRO-114~~

Item Name: Hinged Fuel Cap

Stop *NS2*

Start Date: 10/30/12 Start Qty: 5.00

5

Cust Item ID:

Required Date: 10/31/12 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: *U*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

G

100

0.00

DAS
15
2-89

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D139-799-029
CHG001

0.00

12-10-31
JB

ML512-10-31

C

SL

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

5

12/10/31 JB

120

QC4- 100% Inspect kits for completeness

0.00

DAS
15
2-89

120

QC

Quality Control

Memo

0.00

12-10-31

Work Order ID 92459

92459

Page 2

October-30-12 8:04:56 AM

Item ID: D139-799-029 Accept *N900040100* Setup Start *NS1*
Revision ID: PRELIM Stop *NS2*
Item Name: Hinged Fuel Cap
Start Date: 10/30/12 Start Qty: 5.00 *5* Cust Item ID:
Required Date: 10/31/12 Req'd Qty: 5.00 *5* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-029								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

W 12.10.31

MLJ 12-10-31

52

12/31/12

Picklist Print

October-30-12 8:04:55 AM

Page 1

Work Order ID: 92459

Parent Item: D139-799-029

Parent Item Name: Hinged Fuel Cap

Start Date: 10/30/12

Required Date: 10/31/12

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 12-10-29 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4722-041 Fuel Cap Hinge Assembly		Manufactured	No				Each	1.0000	92477 ⁵		JB		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				prelim		1							
				91721		1							
AN525-416R10 Screw		Purchased	No				Each	0.0000	123128 ¹⁰		JB		SP
GB200 Acrylic Adhesive, 3.5g		Purchased	No				Each	0.0000	123160 ⁵		JB	12/10/31	SP

SMB SX

SMB SX

SMB SX

28.3 PARTS LIST

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D4722-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

• COPYRIGHT © 2010 BY DART AEROSPACE, USA, INC. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE, USA.

28-00-00

Revision: 6

Qty -021	Qty -025	Part Number	Description
X		D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X	D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
2		D4427-1	SCUFF PLATE
	1	D4456-1	FWD RAINGUTTER, LH
	1	D4456-2	FWD RAINGUTTER, RH
	1	D4456-3	AFT RAINGUTTER, LH
	1	D4456-4	AFT RAINGUTTER, RH
	2	D4456-5	CENTER RAINGUTTER
10		MS21075L3	NUTPLATE
10		MS27039-1-09	SCREW
10		NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D4722-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	GB200	3.5g ACRYLIC ADHESIVE